

A Look at What Windsor Recycles or Reuses Annually

Glass	38.5 tons
Wood	25 tons
Vinyl/cellular PVC	40 tons
Aluminum	22 tons
Cardboard	5 tons
Scrap metal	4 tons
Paper	3 tons

The company also recycles the following:

- Cans;
- Wood pallet;
- Batteries;
- Fluorescent light bulbs;
- Oil;
- Oil filters;
- Tires;
- Toners and ink cartridges;
- Materials from obsolete equipment;
- Computer parts; and
- Concrete.

Windsor Windows and Doors Environmental Principles: At a Glance

The company recently built a second manufacturing facility in West Des Moines, Iowa, with green in mind. The building was engineered to be thermally efficient with optimal airflow, and, through the use of fluorescent light bulbs, Windsor saves half the energy than what it used with standard light bulbs.

While the company utilizes green principles in its production, this spills over into other aspects of the company as well.

“When redesigning a product we look to increase its lifecycle and consider opportunities to integrate more environmentally friendly materials and all marketing materials are printed on recycled paper,” according to company literature.

Additionally, all of the company’s top vendors participate in an extensive recycling program and adhere to, or surpass all local, state and national environmental regulations put in place.



Kolbe Windows & Doors Environmental Principles: At a Glance

At Kolbe Windows & Doors, company employees are dedicated to promoting environmental stewardship, both in the workplace and in the products they build, according to company literature. The company has learned several local and state awards for its recycling efforts and environmental programs, and it has an Environmental, Health and Safety Department devoted to providing a safe and healthy work environment for both the company’s workforce and the planet. “Recycling is a very important part of our corporate culture,” according to a company brochure.



A Look at Products Kolbe Recycles

- Aluminum;
- Antifreeze;
- Batteries;
- Cardboard;
- Cardboard barrels;
- Computers and components;
- Electronic waste;
- Fluorescent light bulbs;
- Freon;
- Glass bottles;
- Hazardous waste;
- Heavy cardboard strips;
- Metal drums;
- Oil and oil filters;
- Paper;
- Plastic Bottles;
- Pop Cans;
- Sawdust and wood chips;
- Scrap metal;
- Shrink wrap;
- Steel banding;
- Styrene;
- Tires;
- Vinyl Extrusion Scraps;
- Window Glass;
- Wood Pallets; and
- Wood Scraps.